CLAIMS:

- A method of forming RLL coded data streams comprising:
 dividing an input codeword into data portions and a separator
 portion;
 - placing the data portions into an output codeword with spaces between each data portion;
 - producing a separator matrix from the separator portion, the separator matrix being composed of a plurality rows, each row being a separator sub-matrix of ones and zeros such that each row is nonzero; and
 - stuffing one of the plurality of rows into the space between each data portion of the input codeword to form an output codeword.
- 2. The method of claim 1 wherein separator sub-matrices prevent the output codeword from having more than a predetermined number of consecutive zeros.
- 3. The method of claim 1 wherein the step of producing comprises:

 passing the separator portion to an encoder to produce an
 encoded separator portion; and
 generating separator blocks of a predetermined bit size from the
 encoded separator portion.
- 4. The method of claim 1 wherein the data portions of the input codeword are placed directly into the output codeword without encoding.
- 5. The method of claim 1 wherein the portions of the input codeword are groups of bits, each group having a predetermined number of bits.

- 6. The method of claim 1 further comprising:
 interleaving the separator blocks without changing boundaries
 between blocks prior to stuffing.
- 7. The method of claim 1 further comprising:

 changing an order of data portions of equal size within the output

 codeword without changing boundaries between data

 portions.
- 8. A method of forming RLL coded data streams, the method comprising:
 - separating an input data block into data blocks, each data block having one or more data bits;
 - dividing one of the data blocks into a plurality of sets of data, each set having a predetermined number of bits;
 - encoding the sets of data in an encoder to form separator blocks; and
 - forming an output code word the data blocks and the separator blocks such that the separator blocks are positioned between the data blocks within the codeword.
- 9. The method of claim 8, wherein the RLL coded data stream has a code rate of 10/11 and a k-constraint of no more than 12 consecutive zeros.
- 10. The method of claim 8 further comprising: permuting the separator blocks after encoding.
- 11. The method of claim 8 further comprising:

 permuting the data blocks and the separator blocks separately

 before forming the output code word.

- 12. The method of claim 8 wherein a binary value of each separator block is greater than zero.
- 13. The method of claim 8 wherein the code rate of the RLL code is 48/49.
- 14. A system for producing a coded data stream having consecutive one values separated by a separator block, the system comprising:
 - an RLL encoder adapted to separate an input code word into data portions and a separator portion, the RLL encoder adapted to place the data portions into an output codeword with space between each data portion;
 - an encoder block adapted to process the separator portion into a separator matrix and adapted to place rows of the separator matrix into the space between each data portion in the output codeword; and
 - a transceiver adapted to transmit the output codeword to a channel.
- 15. The system of claim 14, further comprising:
 - front end and timing elements for filtering data read from the subchannel;
 - a decoder block for processing the output codeword into data portions and separator portions and for decoding the separator portions; and
 - a RLL decoder for decoding the data portions.
- 16. The system of claim 14 wherein the system is a disc drive.

- 17. The system of claim 14 and further comprising:

 an interleaver adapted to process the output codeword prior to transmission by the transceiver.
- 18. The system of claim 17 wherein the output codeword is interleaved without changing boundaries between the portions in the output codeword.
- 19. A method for encoding data for transmission over a channel, the method comprising:

breaking an input codeword into n data portions and a separator portion;

placing the data portions into an output codeword without encoding, each data portion being separated from a next data portion by space;

encoding the separator portion into n minus 1 separator blocks; and

placing a separator block in the space between data portions in the output codeword.

- 20. The method of claim 19 further comprising: writing the output codeword to the channel.
- 21. The method of claim 19 wherein one of the separator blocks has a fewest number of bits compared with other separator blocks, the step of placing the separator blocks further comprising:

placing the separator block having the fewest number of bits between data portion (n) and data portion (n-1).

22. The method of claim 19 and further comprising:

permuting the n minus 1 separator blocks with a first encoder, and permuting the n data blocks with a second encoder B.

23. The method of claim 19 further comprising:
detecting transmitted data using an iterative detection scheme.